

TECHNICAL DATASHEET

| Code | Description | Size | Colour |
|-------|----------------------------------|-------|--------|
| 20060 | Gorilla Firecryl Acrylic Sealant | 310ml | White |
| 21427 | Gorilla Firecryl Acrylic Sealant | 600ml | Grey |

1. Description

Gorilla Firecryl Acrylic Sealant is a fire-resistant, smoke tight with heat load intumescent plasto-elastic sealant based on acrylic dispersion that has a high dB attenuation.

2. Characteristics

- $\cdot\;$ Prevents the passage of fire and smoke
- $\cdot\,$ Intumesces when exposed to temperatures higher than 120°C.
- \cdot Can be painted over after curing
- · Very easy to apply
- · Colourfast and waterproof after curing
- · Very good adhesion on porous surfaces
- · Acoustically rated for sound deadening applications

3. Technical Data

| Base: | Acryl Emulsion | | | |
|------------------------------------|-----------------------|--|--|--|
| Application Temperature: | +5°C / +40°C | | | |
| Flow: | <2mm (ISO 7390) | | | |
| Density: | 1,57g/ml | | | |
| Skin over time: (23°C/55%) | 20 minutes | | | |
| Shelf life between +5°C and +25°C: | 12 months | | | |
| Joint Movement Capacity: | Ca. 12,5% | | | |
| MECHANICAL PROPERTIES (2MM FILM) | | | | |
| Shore A hardness (3 s): | 40 MPa (DIN 53505) | | | |
| 100% Modulus: | 1 (N/mm2) (DIN 53504) | | | |
| Elongation at break: | 50% (DIN 53504) | | | |
| FIRE RATING PROPERTIES | | | | |
| Between concrete/conc. 25mm: | 360 minutes (BS476) | | | |
| Between concrete/conc. 20mm: | 360 minutes (CSTB) | | | |
| VOC (%) | <1% | | | |
| VOC (g/litre) | <15 | | | |

^{*} This can vary according to environmental circumstances such as temperature, humidity, substrate, etc.

| STC RATING (NOTE: FULL DETAILS MUST BE READ IN THE MARSHALL DAY ACOUSTICS REPORT) | | | |
|---|------------|--|--|
| Winstone Wallboard System | STC Rating | | |
| GBTLA60 | 59 | | |
| GBTLA60 | 55 | | |
| GBTLA90a | 58 | | |
| GBSLA30a | 56 | | |
| GBSLA60a | 55 | | |
| GBDFA30 | 56 | | |
| GBFA60 | 57 | | |
| GBSCA30 | 57 | | |
| GBSCA60 | 55 | | |
| GBSCA60a | 59 | | |

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4. Applications

- · Specially for indoor joints where high demands for a fire rated sealant are required
- · Linear joints in fire retardant constructions in buildings and housing
- · Perimeter pointing round door and window frames, concrete and brickwork
- · Joints between walls and ceilings
- · Joints around pipe and cable tray Refer to applicable report www.holdfast.co.nz.
- · Joints between walls and ceilings or floors (plasterboard and other substrates) where an acoustically rated sealant is required to have STC (Sound Transmission Class) of 60.

NOTE: Joint dimensions do have an effect on the fire retarding properties. The deeper the joints are sealed the better the fire retarding properties. In general Firecryl will show good adhesion without a primer on building materials like concrete, brickwork, painted wood, anodised aluminium and PVC. Please refer to the technical fire reports for specifics.

5. Packaging

Cartridge 310ml & Sausage 600ml (net content)

6. Shelf Life

At least 12 months in unopened packaging in a dry storage place at temperatures between $+5^{\circ}$ C and $+25^{\circ}$ C. Protect against frost. Store in cool, dry conditions out of direct sunlight below 30°C and away from naked flame or source of heat.

7. Application Instructions

Surfaces

Preparation: Surfaces must be clean, dry and sound. Adhesion tests prior to application are recommended. Finish with

white spirit.

Joints

Back up material: Install PEF rod to the right joint depth and in order to prevent three side adhesions.

Dimensions: Minimum Width: 4mm
Maximum Width: 25mm

Joint Connection: 4-8mm (width) – 6mm (depth)

10-12mm (width) – 8mm (depth) 14-16mm (width) – 10mm (depth) 18-20mm (width) – 12mm (depth) 22-24mm (width) – 14mm (depth)

Application Limitations

Among others not recommended for continuous water emersion and not for sealing PE, PP, Teflon and bituminous surfaces. Painting over with highly filled emulsion paints can cause cracks in the paint film.

Approvals

to AS1530.4 and AS4072.1

- · EWFA Report No. 23751-02
- · EWFA Report No. 45717-02
- EWFA Report No. 55712700.1
- · BRANZ Report: FAR 2330 Penetrations and closures in fire rated wall systems
- · Various applications with fire doors

Linier Joints - Vertical & Horizontal - Aerated Concrete

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|--|-------------------|--------------------|------------------|---------|-----------|
| Wall Thickness (mm) | Gap Width (mm) | Seal Depth (mm) | Backing Material | Seal | FRL |
| 200 | 25 | 25 | Gorilla FR Foam | Exposed | -/240/240 |
| 200 | 15 | 15 | Gorilla PEF | Exposed | -/240/240 |
| 200 | 15 | 15 | Gorilla FR Foam | Exposed | -/240/240 |

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Linier Joints - Vertical - Aerated Concrete

| Wall Thickness (mm) | Gap Width (mm) | Seal Depth (mm) | Backing Material | Seal | FRL |
|---------------------------|-------------------|--------------------|------------------|------------|-----------|
| 200 | 20 | 20 | Gorilla PEF | Both Faces | -/240/240 |
| 100 | 21 | 20 | Gorilla PEF | Both Faces | -/240/180 |
| 100 | 11 | 10 | Gorilla PEF | Both Faces | -/240/180 |

Linier Joints - Vertical - Concrete, Masonry, Blockwork, Aerated Concrete

| Wall Thickness (mm) | Gap Width (mm) | Seal Depth (mm) | Orientation | FRL |
|---------------------------|-------------------|--------------------|---------------------|-----------|
| 75 | 20 | 13 | Horizontal/Vertical | -/60/60 |
| 100 | 20 | 25 | Horizontal/Vertical | -/120/120 |

8. Health and Safety Recommendation

- · Apply the usual industrial hygiene
- $\cdot\,$ Please refer to the MSDS for more detailed information

Remark

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